

40

SPLIT

B

DART AEROSPACE LTD		Work Order:	21643
Description: Rod		Part Number:	D3134-1
			(p B30-23000-137)
Dwg: D3134 Rev. B		Qty:	4
			Page 1 of 1

(5)

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	HA	04.10.04	6
2	GA	Cut material to length as per template D3134-1T1 Material: AISI 304/316 Annealed SS tubing 0.250 OD x 0.049 wall (M304TR0.250W.049) Batch: M15522	ml	04-10-20	5
3	GA	Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134	ml	05-01-26	4
4	GA	Deburr rod, no sharp edges.	ml	05-02-21	4
5	GA	Bend as per Dwg D3134 using template D3134-1T2	ml	05-02-21	4
6	QC5	Inspect work for Completeness on the W/O	2	05.2.21	4
7	ST	Identify and Stock	ml	05.02.21	4
8	AC	Cost / part 23.93	S45	05.02.22	4
9	DC	Close W/O 21.99 Inspect Level 21	HA	05.02.28	4

PTO

Rev	Date	Change	Revised By	Approved
A	02.05.27	New issue	NG	
B	02.11.13	Re-format; Add thread	KJ RF	

RELEASED
02.11.15 RF

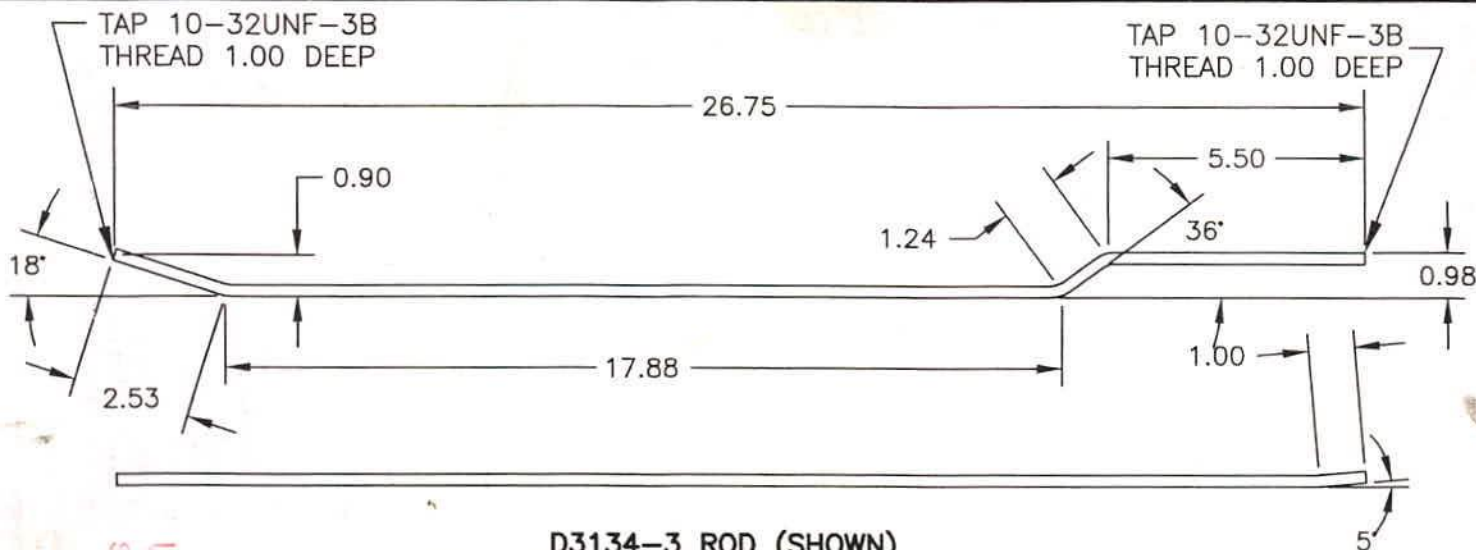
Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE					
DATE	STEP	Description of NC section A	Corrective Action Section B	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
05-01-26	3	Brake tap tool inside a rod	Scrap 1 rod destroy	ml 05-01-26	05-01-26	Per 05-01-26	05-01-26

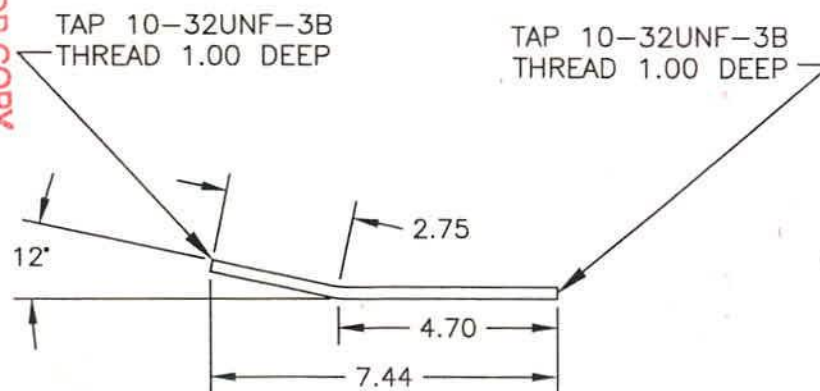
PAR#: N/AFault Category: N/ADQA: [Signature]Date: 05/02/24

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. B
CHECKED	APPROVED	DRAWING NO. D3134	SHEET 1 OF 1
DATE 02.09.26		TITLE ROD	SCALE NTS
A	02.04.17	NEW ISSUE	
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1	

**D3134-3 ROD (SHOWN)**

(REPLACES PREMIER P/N B30-23000-139)

D3134-4 ROD (OPPOSITE)**D3134-1 ROD**

(REPLACES PREMIER P/N B30-23000-137)

NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL (REF DART SPEC. M304TRO.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.015

RELEASED

02.07.27

WORK ORDER
21643
UNCONTROLLED COPY
RETURN TO
ENGINEERING
WITHOUT NOTICE

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 04, 2004
07:36 am

Work Order No : 0021643
Project Name : D3134-1
Project For : WK440
Work Order Type : Main
Main WO Number :
House Part Number : D3134-1
Description : Rod
Manufactured : Yes
Amount Req'd : 6
Amount Done : 0
Start Date : 10-01-04
Est Finish Date : 10-21-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00